

FIRETEX® FX5090

Water-Based Intumescent Coating

PC 112

- FEATURES**
- FAST DRYING
 - SMOOTH FINISH
 - GOOD APPLICATION CHARACTERISTICS
 - SUITABLE FOR INTERIOR USE

USES Dulux® FIRETEX® FX5090 is a water-based intumescent coating for fire protection of interior structural steel. Dulux® FIRETEX® FX5090 is rated to provide up to 120 minutes of cellulosic fire protection. Dulux® FIRETEX® FX5090 can be used as a part of an approved system in atmospheric corrosivity environments up to C2 as per AS/NZS 2312.1:2014. Dulux® FIRETEX® FX5090 is suitable for use on suitably primed steel.

SPECIFICATIONS Tested and approved in accordance with BS 476-20 and BS 476-21
Assessed in accordance with AS 4100:1998 (R2016)

RESISTANCE GUIDE

WEATHERABILITY	Suitable for exposure environments up to C2 as per AS/NZS 2312.1:2014 when used in a suitable system.	SOLVENTS	Not suitable for solvent exposure, refer to approved topcoat data sheet
HEAT RESITANCE	Suitable for cellulosic fire.	WATER	Refer to approved topcoat data sheet.
SALTS	Refer to approved topcoat data sheet.	ALKALIS	Refer to approved topcoat data sheet.
ACIDS	Refer to approved topcoat data sheet.	ABRASION	Refer to approved topcoat data sheet.

TYPICAL PROPERTIES AND APPLICATION DATA

CLASSIFICATION	Water-based intumescent	APPLICATION CONDITIONS*			
FINISH	Flat		Min	Max	Recommended
COLOUR	White	Air Temp.	5°C	40°C	
		Substrate Temp.	5°C	40°C	
		Relative Humidity		80%	
COMPONENTS	One	FILM THICKNESS (MICRONS)			
VOLUME SOLIDS	69%		Min	Max	Recommended
VOC LEVEL	<25 g/L	Wet film per coat (µm)	285	1000	See FRL/FRR
FLASH POINT	93°C	Dry film per coat (µm)	200	690	See FRL/FRR
POT LIFE	N/A	SUITABLE SUBSTRATES	Suitably primed steel.		
MIXING RATIO:	N/A	PRIMERS	Specified Dulux® Protective Coatings primers.		
THINNER	Potable Water	TOPCOATS	Specified Dulux® Protective Coatings topcoats.		
CLEAN UP	Potable Water	APPLICATION METHODS	See Airless Equipment Recommendations		
PRODUCT CODE	774-H0390 White				

*Refer to Dulux Water Based Intumescent Application Guide.

DRYING CHARACTERISTICS AT 700 µm DRY FILM THICKNESS*

Temperature	Humidity	Touch	Handle	Full Cure	OVERCOAT	
					Min	Max†
5°C	50%	12 Hours	48 Hours	14 Days	16 Hours	Extended
15°C	50%	3 Hours	36 Hours	10 Days	6 Hours	Extended
23°C	50%	2 Hours	24 Hours	3 Days	4 Hours	Extended

* These figures are a guide only. Drying times will increase at higher film thicknesses. Factors such as air movement must also be considered.

SPREADING RATE ASSUMING NO LOSSES

1 square metres per litre equals 690 µm dry film thickness

NOTE: Practical spreading rates will vary depending on such factors as application method, ambient conditions and surface roughness.

FIRETEX[®] FX5090

SURFACE PREPARATION	Steel: Refer to approved prime coat data sheet for surface preparation recommendations. If the maximum recoat window has been exceeded, all affected surfaces must be thoroughly and uniformly abraded prior to the application of another coating. Steel where abrasive blast cleaning is not viable: Refer to approved surface tolerant prime coat data sheet for surface preparation recommendations. Coating performance is proportional to the degree of surface preparation.								
APPLICATION BRUSH/ROLLER	Mix the entire contents of the product using a double helical mixing blade and power mixer. Suitable for small areas only. Apply even coats of the mixed material to the prepared surface and ensure new coats match the thickness of the surrounding area. When brushing and rolling additional coats may be required to attain the specified thickness.								
APPLICATION EQUIPMENT	Airless Spray: Graco [®] Mark V pump or equivalent. Thinning is usually not required but up to 50ml/litre of potable water may be added to aid application.								
	<table border="1"> <thead> <tr> <th>Tip Orifice</th> <th>Atomising Pressure</th> <th>Mat'l Hose ID</th> <th>Filters</th> </tr> </thead> <tbody> <tr> <td>0.019" - 0.021" (483 - 533 microns)</td> <td>2,500 - 3,000 psi (172 - 207 bar)</td> <td>3/8" material line with 1/4" whip line (9.53mm material line with 6.35mm whip line)</td> <td>No filters in Pump Manifold or Spray Gun</td> </tr> </tbody> </table>	Tip Orifice	Atomising Pressure	Mat'l Hose ID	Filters	0.019" - 0.021" (483 - 533 microns)	2,500 - 3,000 psi (172 - 207 bar)	3/8" material line with 1/4" whip line (9.53mm material line with 6.35mm whip line)	No filters in Pump Manifold or Spray Gun
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PRECAUTIONS	NOTE: A 2 metre x 1/4" (6.35mm) whip hose is allowed at the end of a 3/8" material hose for greater ease of application. Maximum length of fluid line should not exceed 60m. The use of non-restrictive swivel connection off the spray gun is recommended. This is an industrial product designed for use by experienced Protective Coating applicators. Where conditions may require variation from the recommendations on this Product Data Sheet contact your nearest Dulux [®] Protective Coatings Consultant for advice prior to painting. Do not apply in conditions outside the parameters stated in this document without the written consent of Dulux [®] Protective Coatings. The rate of cure is dependent upon temperature. Do not apply at temperatures below 5°C. At application temperatures below 10°C, drying and curing times will be significantly extended, and spraying characteristics may be impaired. Do not apply at relative humidity above 80% or when the surface is less than 3°C above the dewpoint. No more than two coats by airless spray should be applied within any 24 hour period. The surface to be coated must be totally free of moisture and contaminants. Ensure that in all circumstances the product is applied over suitable primers. Do not use this product without consulting a Dulux [®] Protective Coatings Consultant.								
CLEAN UP	Clean all equipment with potable water immediately after use. Refer to Dulux [®] Water Based Intumescent Application Guide for more details.								
APPLICATORS	Dulux [®] FIRETEX [®] FX5090 must be applied by a Dulux [®] Registered Intumescent Applicator.								
SAFETY PRECAUTIONS	Read Data Sheet, SAFETY DATA SHEET and any precautions on container labels. SAFETY DATA SHEETS are available from Customer Service (13 23 77, 0800 800 424) or www.duluxprotectivecoatings.com.au								
STORAGE	Store in a well-ventilated area under cover. Keep containers closed at all times. Dulux [®] FIRETEX [™] FX5090 has a shelf life of 10 months from date of manufacture when stored at temperatures between 5°C-30°C.								
HANDLING	As with any chemical, ingestion, inhalation and prolonged or repeated skin contact should be avoided by good occupational work practice. Eye protection approved to AS1337 should be worn where there is a risk of splashes entering the eyes. Always wash hands before smoking, eating, drinking or using the toilet.								
USING	Use with good ventilation and avoid inhalation of spray mists and fumes. If risk of inhalation of spray mists exists, wear combined organic vapour/particulate respirator. When spraying, users must comply with their respective State Spray Painting Regulations.								
FLAMMABILITY	All sources of ignition must be eliminated in, or near the working area. DO NOT SMOKE. If material is involved in a fire use water fog (or if unavailable fine water spray), alcohol resistant foam, standard foam, dry agent (carbon dioxide, dry chemical powder).								
WELDING	Avoid inhalation of fumes if welding surfaces coated with this paint. Grind off coating before welding.								

COMPANY INFORMATION		PACKAGING, TRANSPORT AND STORAGE	
Dulux Protective Coatings a division of		PACKAGING	Available in 18 Litre packs
DuluxGroup (Australia) Pty Ltd 1956 Dandenong Road, Clayton 3168 A.B.N. 67 000 049 427	DuluxGroup (New Zealand) Pty Ltd 150 Hutt Park Road, Lower Hutt, NZ A.B.N. 55 133 404 118	TRANSPORTATION WEIGHT	1.39 kg/litre (Average of components)
		DANGEROUS GOODS	Class 3 UN 1263

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